

ABSTRACT

This research was conducted in Dredges 11 Karimata PT. Timah Tbk, Matras, Bangka regency. Dredgers 11 Karimata has a target rate of transfer of land overburden $820 \text{ m}^3/\text{h}$ and on land leaved to $400 \text{ m}^3/\text{h}$ while the realization of the field in May the rate of transfer of land per hour can be achieved on the top soil is $763,6 \text{ m}^3/\text{h}$ while for leaved soil reaches only $376 \text{ m}^3/\text{h}$, in this case a layer of soil excavation was leaved by land leaved excavations did not reach production excavation company. Production of subsoil excavation was leaved by leaved soil can be improved by changing methods of excavation and pull wire speed side.

The method used in the dredges 11 Karimata is a method of short face to the ground layer is not leaved and leaved coating. Short face methods can not meet the production target excavation company.

The steps can increase the rate of removal of land are:

- 1 Changing the method of extracting the layers was leaved by the method of extracting long face while land leaved method is replaced by a combination method (method long face and short face method), replacement method of research is increasing the rate of soil removal was leaved from $800 \text{ m}^3/\text{h}$ to $840 \text{ m}^3/\text{h}$ and leaved soil layer increased from $376 \text{ m}^3/\text{h}$ to $387,9 \text{ m}^3/\text{h}$, because leaved soil layer has not reached the target rate of removal of land that is leaved $400 \text{ m}^3/\text{h}$, then made an effort to improve the speed of the wire pull side.
- 2 Increase the speed of the drop wire on the side of leaved soil layer when using long face can increase the rate of transfer of land to the land of leaved than $376 \text{ m}^3/\text{h}$ to $416,2 \text{ m}^3/\text{h}$ while using a combination of methods.

Land transfer rate can be improved by changing the method of excavation and pull wire speed side.

Keyword: dredge, long face, short face