

DAFTAR ISI

	Halaman
HALAMAN JUDUL	i
LEMBAR PENGESAHAN	ii
KATA PENGANTAR	iii
DAFTAR ISI.....	v
DAFTAR GAMBAR	vii
DAFTAR TABEL.....	viii
ABSTRAK	ix
BAB I PENDAHULUAN	
1.1 Latar Belakang Masalah.....	I-1
1.2 Rumusan Masalah	I-3
1.3 Batasan Masalah dan Asumsi.....	I-3
1.3.1 Batasan Masalah.....	I-3
1.3.2 Asumsi.....	I-4
1.4 Tujuan Penelitian.....	I-4
1.5 Manfaat Penelitian.....	I-4
1.6 Sistematika Penulisan.....	I-4
BAB II LANDASAN TEORI	
2.1 Pengertian Efektivitas	II-1
2.2 <i>Total Productive Maintenance (TPM)</i>	II-1
2.2.1 Pendahuluan	II-1
2.2.2 Pengertian <i>Total Productive Maintenance</i>	II-3
2.3 <i>Overall Equipment Effectiveness (OEE)</i>	II-6
2.3.1 Tingkat Ketersediaan (<i>Availability</i>).....	II-7
2.3.2 <i>Performance Efficiency</i>	II-8
2.3.3 <i>Rate of Quality Product</i>	II-10
2.4 Analisis Produktivitas: <i>Six Big Losses</i>	II-11
2.4.1 <i>Equipment failure/ Breakdowns</i>	II-12
2.4.2 <i>Set-up and Adjustment Losses</i>	II-13
2.4.3 <i>Idling and Minor Stoppages Losses</i>	II-14
2.4.4 <i>Reduced Speed Losses</i>	II-15
2.4.5 <i>Process Defect Losses</i>	II-16
2.4.6 <i>Reduced Yielded Losses</i>	II-16
2.5 Delapan Pilar TPM	II-17
2.6 <i>Autonomous Maintenance</i> (Pemeliharaan Mandiri).....	II-18
2.7 Manfaat dari <i>Total Productive Maintenance (TPM)</i>	II-21
2.8 Perencanaan dan Penerapan <i>Total Productive Maintenance</i>	II-22
2.9 Diagram Sebab Akibat (<i>Cause and Effects Diagram</i>)	II-22
2.10 Efisiensi Produksi.....	II-24

BAB III	METODOLOGI PENELITIAN	
3.1	Objek penelitian.....	III-1
3.2	Pengumpulan Data.....	III-2
3.3	Pengolahan Data.....	III-2
3.4	Kerangka Penelitian	III-5
3.5	Analisis Hasil	III-7
3.6	Kesimpulan dan saran	III-7
BAB IV	PENGOLAHAN DATA DAN ANALISIS HASIL	
4.1	Pengumpulan Data	IV-1
4.2	Pengolahan Data.....	IV-6
4.2.1	Perhitungan <i>Total Available Time</i>	IV-6
4.2.2	Perhitungan <i>Loading Time</i>	IV-7
4.2.3	Perhitungan <i>Operation Time</i>	IV-8
4.2.4	Perhitungan <i>Availability</i>	IV-9
4.2.5	Perhitungan <i>Performance Efficiency</i>	IV-10
4.2.6	Perhitungan <i>Rate of Quality Product</i>	IV-12
4.2.7	Perhitungan <i>Overall Equipment Effectiveness (OEE)</i>	IV-13
4.2.8	Perhitungan <i>OEE Six Big losses</i>	IV-14
4.2.8.1	<i>Downtime Losses</i>	IV-14
4.2.8.2	<i>Speed Loss</i>	IV-17
4.2.8.3	<i>Defect Loss</i>	IV-20
4.3	Analisis Data	IV-22
4.3.1	Analisis Hasil Perhitungan OEE	IV-22
4.3.2	Analisis Perhitungan <i>OEE Six Big Losses</i>	IV-23
4.3.3	Analisis Diagram Sebab Akibat	IV-24
4.3.3.1	<i>Breakdown Loss</i>	IV-25
4.3.3.2	<i>Reduced Speed Losses</i>	IV-27
4.3.4	Analisis Penyebab OEE Rendah	IV-30
BAB V	KESIMPULAN DAN SARAN	
5.1	Kesimpulan.....	V-1
5.2	Saran	V-1

DAFTAR PUSTAKA
LAMPIRAN

DAFTAR GAMBAR

Gambar 2.1 Diagram sebab akibat (<i>Cause and Effect Diagram</i>).....	II-23
Gambar 3.1 Mesin <i>Bottomer</i>	III-1
Gambar 3.2 Kerangka penelitian.....	III-6
Gambar 4.1 Diagram <i>fishbone Breakdown Loss</i>	IV-25
Gambar 4.2 Diagram <i>fishbone Reduced Speed Loss</i>	IV-28

DAFTAR TABEL

Tabel 2.1 Langkah pengembangan keg. <i>autonomous manintenance</i>	II-20
Tabel 4.1 Hari Kerja PT Semen Padang.....	IV-1
Tabel 4.2 Data Produksi Biro Pabrik Kantong PT Semen Padang.....	IV-2
Tabel 4.3 Data <i>Breakdowns</i> Mesin <i>Bottomer</i> Pabrik Kantong PTSP.....	IV-3
Tabel 4.4 Data <i>Planned Downtime</i> Biro Pabrik Kantong PTSP.....	IV-4
Tabel 4.5 Data Waktu Setup Mesin Biro Pabrik Kantong PTSP.....	IV-5
Tabel 4.6 <i>Total Available Time</i> Biro Pabrik Kantong PTSP.....	IV-7
Tabel 4.7 <i>Total Loading Time</i> Biro Pabrik Kantong PTSP.....	IV-8
Tabel 4.8 <i>Total Operation Time</i> Biro Pabrik Kantong PTSP.....	IV-9
Tabel 4.9 <i>Total Availability</i> Biro Pabrik Kantong PTSP.....	IV-10
Tabel 4.10 <i>Total Performance Efficiency</i> BPK PTSP.....	IV-12
Tabel 4.11 <i>Total Rate of Quality Product</i> BPK PTSP.....	IV-13
Tabel 4.12 <i>Total Overall Equipment Effectiveness</i> Biro Pabrik Kantong.....	IV-14
Tabel 4.13 <i>Total Persentase Breakdown Loss</i> BPK PTSP.....	IV-16
Tabel 4.14 <i>Total Setup and Adjustment Loss</i> BPK PTSP.....	IV-17
Tabel 4.15 <i>Idling dan Minor Stoppages</i> BPK PTSP.....	IV-18
Tabel 4.16 <i>Reduced Speed Losses</i> Biro Pabrik Kantong PTSP.....	IV-19
Tabel 4.17 <i>Total Reject Loss</i> Biro Pabrik Kantong PTSP.....	IV-21
Tabel 4.18 <i>Yield/Scrap Loss</i> Mesin <i>Bottomer</i> Periode Januari-Desember....	IV-22
Tabel 4.19 Perbandingan OEE.....	IV-23
Tabel 4.20 Data persentase <i>Six Big Losses</i> mesin <i>Bottomer</i>	IV-23