

## DAFTAR ISI

|                                         |      |
|-----------------------------------------|------|
| LEMBAR PENGESAHAN .....                 | iii  |
| KATA PENGANTAR.....                     | iv   |
| DAFTAR ISI.....                         | v    |
| DAFTAR TABEL .....                      | viii |
| DAFTAR GAMBAR .....                     | ix   |
| INTISARI .....                          | x    |
| BAB I PENDAHULUAN.....                  | 1    |
| 1.1 Latar Belakang .....                | 1    |
| 1.2 Prospek Pasar .....                 | 2    |
| 1.2.1 Data Ekspor-Import .....          | 2    |
| 1.3 Lokasi Pabrik .....                 | 7    |
| 1.3.1 Ketersediaan bahan baku .....     | 8    |
| 1.4 Tinjauan Pustaka .....              | 10   |
| 1.5 Tinjauan Termodinamika Reaksi ..... | 13   |
| 1.6 Tinjauan Kinetika .....             | 19   |
| 1.7 Pemilihan Reaktor.....              | 19   |
| BAB II DESKRIPSI PROSES .....           | 20   |
| 2.1 Spesifikasi Komponen.....           | 20   |
| 2.1.1 Bahan Baku .....                  | 20   |
| 2.1.2 Produk .....                      | 22   |
| 2.2 Uraian Proses .....                 | 23   |
| 2.3 Diagram Alir .....                  | 25   |
| 2.4 Tata Letak.....                     | 27   |

|                                             |    |
|---------------------------------------------|----|
| BAB III NERACA MASSA DAN NERACA PANAS ..... | 31 |
| 3.1 Neraca Massa .....                      | 31 |
| 3.1.1 Mixer (M-01) .....                    | 31 |
| 3.1.2 Reaktor 1 ( R-01).....                | 31 |
| 3.1.3 Reaktor 2 ( R-02).....                | 32 |
| 3.1.4 Crystallizer Evaporator ( CR-01)..... | 32 |
| 3.1.5 Centrifuge 1 ( CF-01).....            | 33 |
| 3.1.6 Washing Tank ( WS-01) .....           | 33 |
| 3.1.7 Centrifuge 2 ( CF-02).....            | 33 |
| 3.1.8 Rotary Dryer (RD-01).....             | 34 |
| 3.1.9 Ball Mill (BM-01).....                | 34 |
| 3.2 Neraca Panas .....                      | 34 |
| 3.2.1 Neraca Panas Alat Proses .....        | 34 |
| 3.2.2 Alat Penukar panas .....              | 36 |
| BAB IV UTILITAS.....                        | 38 |
| 4.1 Unit Penyedia Air.....                  | 38 |
| 4.2 Unit Penyedia Listrik .....             | 39 |
| 4.3 Unit Penyedia Udara Tekan.....          | 39 |
| 4.4 Unit Penyedia Bahan Bakar .....         | 39 |
| BAB V MANAJEMEN ENERGI .....                | 45 |
| 5.1 Bentuk Usaha .....                      | 45 |
| 5.2 Struktur Organisasi Perusahaan .....    | 45 |
| 5.3 Rencana Kerja Karyawan.....             | 47 |
| 5.4 Jumlah Karyawan.....                    | 48 |
| 5.5 Sistem Pengajian Karyawan.....          | 49 |
| 5.6 Jaminan Sosial.....                     | 49 |

|                                      |    |
|--------------------------------------|----|
| BAB VI EVALUASI EKONOMI .....        | 51 |
| 6.1 Investasi Pabrik .....           | 51 |
| 6.2 Biaya Operasi .....              | 51 |
| 6.3 Analisis Keuntungan (Laba) ..... | 52 |
| 6.4 Analisis Kelayakan .....         | 52 |
| BAB VII KESIMPULAN .....             | 56 |
| DAFTAR PUSTAKA .....                 | 57 |

