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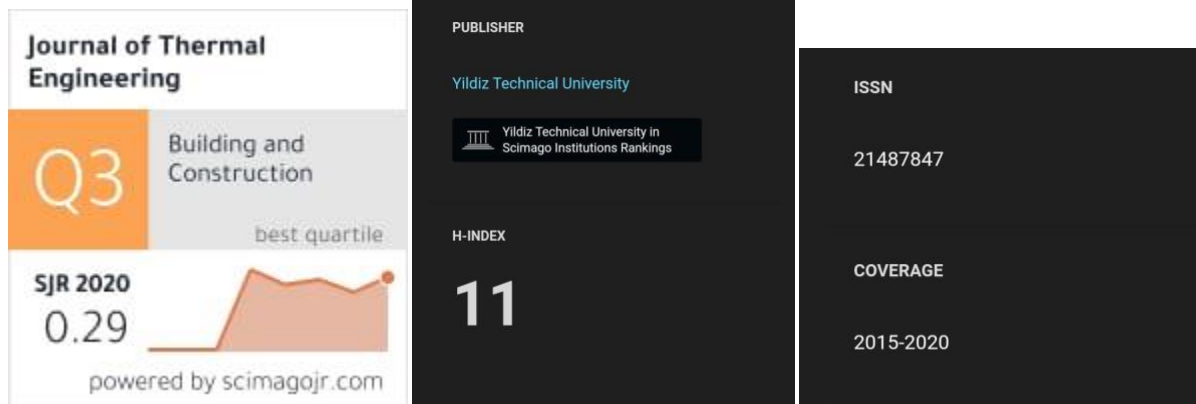
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Judul Paper yang di Review :Thermodynamic Analysis of Eco-Friendly refrigerant mixtures as alternative to HFC-134a in household Refrigerator



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: **JTEN-2021-243**

Title : Thermodynamic Analysis of Eco-Friendly refrigerant mixtures as alternative to HFC-134a in household Refrigerator

Scope(Resarch Sub Area) : Heat and mass transfer, Refrigeration, Energy conversion

Version: : **4**

Journal : Journal of Thermal Engineering

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Corresponding Author : YELLAPRAGADA SAI RAM

Author(s) : Mohammad Hasheer Sk- Srinivas Kolla- Kondala rao Dasari- YELLAPRAGADA SAI RAM-

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Assigned Editor Sandip Kale 29.4.2021 (293)

Assigned Reviewer(s)

Reviewer 29.8.2021 (170)	(Invited by editor)		
Reviewer 29.8.2021 (170)	(Report Uploaded) 31.8.2021 (168)	Decision: Accept	See report
Reviewer 29.8.2021 (170)	(Report Uploaded) 29.8.2021 (170)	Decision: Accept	See report
Reviewer 29.8.2021 (170)	(Invited by editor)		

Thermodynamic Analysis of Eco-Friendly Refrigerant Mixtures as an Alternative to HFC-134a in Household Refrigerator



Mohammad Hasheer Shaik*, Srinivas Kolla, Tara Chand Vadlamudi, Bala Prasad Katuru, Ravindra Kommineni

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<https://doi.org/10.18280/ijht.390519>

ABSTRACT

Received: 26 August 2019

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Keywords:

eco-friendly refrigerants-AC5, R440A and R430A, household refrigerator, liquid suction heat exchanger

Nowadays, research has been focused on refrigerants from Hydrofluorocarbons (HFCs), which are not harmful to the ozone layer. Because of replacing refrigerants from chlorofluorocarbons (CFCs) and hydrochlorofluorocarbons (HCFCs). HFCs are used in many applications, including refrigerants, aerosols, solvents, and blowing agents for insulating foams. However, some HFCs have relatively high global warming potential (GWP) and are subject to further examination due to growing concerns about global climate change. The present work's main objective is to select eco-friendly refrigerants from AC5, R430A and R440A, combining two or more refrigerants from HC, HFC and HFO groups as a direct substitute HFC-134a in a household refrigerator. The performance of the domestic refrigerator with liquid suction heat exchanger (LSHX) was compared in terms of compressor discharge temperature, coefficient of performance (COP), volumetric cooling capacity (VCC), and power consumption of a compressor. It was found that the average COP of R440A and R430A was higher by approximately 2.5% and 1.47% than HFC-134a. However, the COP of AC5 was 6.1% lower than that of HFC-134a. The VCC of R430A is almost equal to HFC-134a. The results also show that AC5, R440A and R430A consume less power than HFC-134a. The compressor outlet temperature with R440A, AC5 provide higher values than HFC-134a, which affects the compressor life. The best overall performance was achieved with the refrigerant R430A in the household refrigerator and suggested an alternative to HFC134a, which also has a very low GWP from the environmental safety perspective.

1. INTRODUCTION

Environmental pollution is aggravated by the excessive use of refrigerators and air conditioners worldwide, along with automobiles. The ozone layer is damaged by releasing refrigerants containing chlorine into the atmosphere. Due to this, dangerous ultraviolet radiations are coming to the surface of the earth. As a result, the earth's surface temperature is increasing rapidly, leading to weather change. The effect of these greenhouse gases can be expressed in terms of GWP. In the last 30 years, CFCs and HFCs are widely used in refrigerators and air conditioners. However, ODP and GWP values are very high for these refrigerants, which cause environmental pollution. According to Montreal protocol, chlorofluorocarbons and HCFC are entirely prohibited in the air conditioning and refrigeration sector due to this higher ODP value. Therefore, in place of these refrigerants, HFC refrigerants are introduced, but the main problem with these refrigerants is that they have a higher GWP value. Therefore, these should be banned in the coming years based on the Kyoto Protocol. Therefore, R134a has to be phased out by 2021. In addition, most of the developing countries are drastically reducing their HFC production and consumption. Therefore, there is a greater demand for an adequate replacement for HFC-134a to adapt to existing and new systems.

Hoe et al. [1] experimented with R600a, which is a substitute to the R12 in a household refrigerator. They analyzed theoretically with the help of software REFPROP,

and then performed a series of tests with this refrigerant substitute to R134a in a fridge. Jung et al. [2] conducted an experiment with a mixture of HC290 / HC600a (60:40 by mass) as a direct substitute for R12 in a refrigerator and concluded that COP and power efficiency improved by 2.5 and 3.8%. Fatouh and Kafafy [3] studied the performance of the household refrigerator that works with the refrigerant mixture (consist of HC290 / HC600 / HC600a in the ratio 60:20:20 by mass) a substitute to HFC-134a. It has been reported that the power consumption of compressor operating with an LPG blend was 5.1% lower than HFC-134a with 7.5% higher COP. Garland and Hadfield [4] studied the environmental impact of the R600a natural refrigerant installed in the hermetic compressor of the household refrigerator. The results showed that the R600a is superior to the R134a, with the compressor having its 15-year cycle.

Dalkilic and Wongwises [5] conducted a theoretical analysis on the refrigerator using various alternative refrigerants and refrigerant mixtures as an alternative to R12 and R22. They concluded that HFC and HC refrigerants could be used as alternatives to the above refrigerants from that theoretical analysis. Naushad et al. [6] had conducted an energy and exergy analysis of R1234yf, R1234ze (E) and R134a in a domestic refrigeration system. Finally, they concluded that HFO-1234yf could be used as a good substitute for HFC-134a at a higher value of the evaporator temperature, and R1234ze (E) can be used as a suitable replacement after specific modification. Rastietal [7] conducted an experiment

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Title : **Five Different Distributions and Metaheuristics to Model Wind Speed Distribution**

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Title: Five Different Distributions and Metaheuristics to Model Wind Speed Distribution

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Authors: Mohammed Wadi

Article Type: Research Article

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Paper ID : **JTEN-2021-533**

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