

## DAFTAR ISI

|   |             |
|---|-------------|
| <b>HALAMAN JUDUL .....</b>                          | <b>i</b>    |
| <b>HALAMAN PENGAJUAN .....</b>                      | <b>ii</b>   |
| <b>HALAMAN PENGESAHAN .....</b>                     | <b>iii</b>  |
| <b>HALAMAN PERSEMBAHAN .....</b>                    | <b>iv</b>   |
| <b>KATA PENGANTAR.....</b>                          | <b>v</b>    |
| <b>DAFTAR ISI.....</b>                              | <b>vi</b>   |
| <b>DAFTAR GAMBAR.....</b>                           | <b>viii</b> |
| <b>DAFTAR TABEL .....</b>                           | <b>ix</b>   |
| <b>INTISARI.....</b>                                | <b>x</b>    |
| <b>CATATAN PENDADARAN .....</b>                     | <b>xi</b>   |
| <b>BAB I PENDAHULUAN.....</b>                       | <b>1</b>    |
| I.1 Latar Belakang.....                             | 1           |
| I.2 Prospek Pasar .....                             | 2           |
| I.3 Sasaran Pasar .....                             | 2           |
| I.4 Prediksi Kapasitas.....                         | 3           |
| I.5 Lokasi Pabrik.....                              | 5           |
| I.6 Tinjauan Pustaka.....                           | 7           |
| <b>BAB II DESKRIPSI PROSES.....</b>                 | <b>18</b>   |
| II.1 Spesifikasi Bahan .....                        | 18          |
| II.2 Uraian Proses .....                            | 21          |
| II.3 Diagram Alir .....                             | 24          |
| II.4 Tata Letak .....                               | 26          |
| II.5 Spesifikasi Alat Proses .....                  | 29          |
| <b>BAB III NERACA MASSA DAN NERACA ENERGI .....</b> | <b>68</b>   |
| III.1 Neraca Massa.....                             | 68          |
| III.2 Neraca Energi .....                           | 71          |
| <b>BAB IV UTILITAS.....</b>                         | <b>78</b>   |
| IV.1 Kebutuhan Air .....                            | 78          |
| IV.2 Kebutuhan Udara Tekan.....                     | 83          |
| IV.3 Kebutuhan Listrik .....                        | 84          |
| IV.4 Kebutuhan Bahan Bakar.....                     | 84          |
| IV.5 Spesifikasi Alat Utilitas.....                 | 84          |
| <b>BAB V MANAJEMEN PERUSAHAAN .....</b>             | <b>99</b>   |
| V.1 Bentuk Badan Usaha .....                        | 99          |
| V.2 Struktur Organisasi.....                        | 99          |
| V.3 Rencana Kerja Karyawan .....                    | 101         |
| V.4 Jumlah Karyawan.....                            | 102         |

|                                      |            |
|--------------------------------------|------------|
| V.5 Sistem Penggajian Karyawan ..... | 107        |
| V.6 Evaluasi Ekonomi .....           | 109        |
| <b>KESIMPULAN .....</b>              | <b>112</b> |
| <b>DAFTAR PUSTAKA .....</b>          | <b>113</b> |
| <b>LAMPIRAN</b>                      |            |

## DAFTAR GAMBAR

|   |     |
|---|-----|
| <b>Gambar I.1</b> Data Impor Epiklorohidrin.....                  | 3   |
| <b>Gambar II.1</b> Diagram Alir Kuantitatif (kg/jam) .....        | 24  |
| <b>Gambar II.2</b> Diagram Alir Kualitatif (%).....               | 25  |
| <b>Gambar II.3</b> Tata Letak Pabrik.....                         | 27  |
| <b>Gambar II.4</b> Tata Letak Alat .....                          | 28  |
| <b>Gambar IV.1</b> Unit Pengolahan Air Pabrik Epiklorohidrin..... | 98  |
| <b>Gambar V.1</b> Struktur Organisasi.....                        | 108 |
| <b>Gambar V.2</b> Grafik Ekonomi BEP dan SDP .....                | 111 |

## DAFTAR TABEL

|   |    |
|---|----|
| <b>Tabel I.1</b> Data Import Epiklorohidrin di Indonesia Tahun 2011 - 2016.....                       | 2  |
| <b>Tabel I.2</b> Data Impor Epiklorohidrin di Australia dan Beberapa Negara Asia pada Tahun 2016..... | 3  |
| <b>Tabel I.3</b> Data Perusahaan Epiklorohidrin di Dunia .....  | 4  |
| <b>Tabel I.4</b> Pertimbangan Pemilihan Proses.....   | 10 |
| <b>Tabel I.5</b> Daftar Harga Masing-Masing Komponen .....  | 11 |
| <b>Tabel I.6</b> Data Entalpi Pembentukan pada Suhu Standar (298 K).....                              | 13 |
| <b>Tabel I.7</b> Konstanta Kapasitas Panas .....  | 14 |
| <b>Tabel I.8</b> Data Entalpi Gibbs Beberapa Komponen Pada Keadaan Standar .....                      | 15 |
| <b>Tabel III.1</b> Neraca Massa <i>Mixer</i> -01 (M-01).....  | 68 |
| <b>Tabel III.2</b> Neraca Massa <i>Mixer</i> -02 (M-02).....  | 68 |
| <b>Tabel III.3</b> Neraca Massa <i>Reaktor</i> -01 (R-01) .....                                       | 68 |
| <b>Tabel III.4</b> Neraca Massa <i>Reaktor</i> -02 (R-02) .....                                       | 69 |
| <b>Tabel III.5</b> Neraca Massa <i>Mixer</i> -03 (M-03).....  | 69 |
| <b>Tabel III.6</b> Neraca Massa Netralizer (N) .....  | 69 |
| <b>Tabel III.7</b> Neraca Massa Dekanter (DE) .....   | 70 |
| <b>Tabel III.8</b> Neraca Massa Menara Distilasi-01 (MD-01) .....                                     | 70 |
| <b>Tabel III.9</b> Neraca Massa Menara Distilasi-02 (MD-02) .....                                     | 70 |
| <b>Tabel III.10</b> Neraca Massa Total.....   | 71 |
| <b>Tabel III.11</b> Neraca Energi <i>Mixer</i> -01 (M-01) .....                                       | 71 |
| <b>Tabel III.12</b> Neraca Energi <i>Mixer</i> -02 (M-02) .....                                       | 71 |
| <b>Tabel III.13</b> Neraca Energi <i>Mixer</i> -03 (M-03) .....                                       | 71 |
| <b>Tabel III.14</b> Neraca Energi <i>Reaktor</i> -01 (R-01).....                                      | 72 |
| <b>Tabel III.15</b> Neraca Energi <i>Reaktor</i> -02 (R-02).....                                      | 72 |
| <b>Tabel III.16</b> Neraca Energi Netralizer (N).....   | 73 |
| <b>Tabel III.17</b> Neraca Energi Menara Distilasi-01 (MD-01).....                                    | 73 |
| <b>Tabel III.18</b> Neraca Energi Menara Distilasi-02 (MD-02).....                                    | 73 |
| <b>Tabel III.19</b> Neraca Energi <i>Heater</i> -01 (H-01) .....                                      | 74 |
| <b>Tabel III.20</b> Neraca Energi <i>Heater</i> -02 (H-02) .....                                      | 74 |

|   |     |
|---|-----|
| <b>Tabel III.21</b> Neraca Energi <i>Cooler-01</i> (CL-01) .....                | 74  |
| <b>Tabel III.22</b> Neraca Energi <i>Cooler-02</i> (CL-02) .....                | 75  |
| <b>Tabel III.23</b> Neraca Energi <i>Cooler-03</i> (CL-03) .....                | 75  |
| <b>Tabel III.24</b> Neraca Energi <i>Cooler-04</i> (CL-04) .....                | 75  |
| <b>Tabel III.25</b> Neraca Energi <i>Cooler-05</i> (CL-05) .....                | 76  |
| <b>Tabel III.26</b> Neraca Energi <i>Cooler-06</i> (CL-06) .....                | 76  |
| <b>Tabel III.27</b> Neraca Energi Reboiler-01 (RB-01) .....                     | 76  |
| <b>Tabel III.28</b> Neraca Energi Reboiler-02 (RB-02) .....                     | 77  |
| <b>Tabel IV.1</b> Kebutuhan Air di Dalam Pabrik Saat <i>Start up</i> .....      | 82  |
| <b>Tabel IV.2</b> Kebutuhan Air <i>Make up</i> .....                            | 82  |
| <b>Tabel V.1</b> Jadwal Kerja Karyawan <i>Shift</i> .....                       | 102 |
| <b>Tabel V.2</b> Perhitungan Jumlah Karyawan <i>Shift</i> Bagian Produksi ..... | 103 |
| <b>Tabel V.3</b> Perhitungan Jumlah Karyawan <i>Shift</i> Bagian Utilitas.....  | 103 |
| <b>Tabel V.4</b> Jumlah Tenaga Kerja QC dan Laboratorium .....                  | 104 |
| <b>Tabel V.5</b> Jumlah Tenaga Kerja Keamanan (Satpam) .....                    | 104 |
| <b>Tabel V.6</b> Total Karyawan <i>Shift</i> .....                              | 104 |
| <b>Tabel V.7</b> Jumlah Karyawan <i>Non Shift</i> .....                         | 105 |
| <b>Tabel V.8</b> Kesimpulan Analisis Kelayakan.....                             | 110 |