The performance of N112 Nafion membrane was exhibited best performance at saturation humidity at all temperature range in this study. While composite membrane was performing better than Nafion membrane at 40% relative humidity. The best performance among all these membrane was a composite NS15W.

It was observable that the presence of inorganic compounds in the Nafion cluster may create a capillary condensation that making the composite membrane has more hygroscopic properties in compare with Nafion membrane. The conductivity of the composit membrane stable at reduced relative humidity.

4. Conclusion

Nafion-PWA –SiO₂ composite membrane was fabricated to improve the water-retention ability of the membrane with the assistance of the hydrophilic capillary. The PWA-SiO₂ was characterized to be ordered meso-structure with pores size of 3.5 nm. The proton conductivity through the Nafion-PWA-SiO₂ composite membrane has little change under elevated temperature and low humidity. As a result, the Nafion-PWA-SiO₂ composite membrane (NS15W), presented a steady performance under 90°C, 40 % RH. The power of the cell assembled with Nafion-PWA-SiO₂ composite membrane reached a peak value of 2.66 Watt, which is much higher than pure Nafion membrane.

References

- [1] Xue-Min Yan, Ping Mei, Yuanzhu Mi, Lin Gao, Shaoxiong Qin. 2009. Proton exchange membrane with hydrophilic capillaries for elevated temperature PEM fuel cells. Electrochemistry Communications 11:71–74.
- [2] Shao, Z.G., Joghee, P., Hsing, I.M. 2003. Preparation and characterization of hybrid Nafion-silica membrane doped with phosphotungstic acid for high temperature operation of proton exchange membrane fuel cells. *Journal of Membrane Science* 229: 43-51.
- [3] Ramani, V., Kunz, H.R. & Fenton, J.M. 2004. Investigation of Nafion/HPA composite membranes for high temperature/low relative humidity PEMFC operation. *Journal of Membrane Science* 232: 31-44.
- [4] Ramani, V., Kunz H.R. and Fenton, J.M. 2005. Effect of particle size reduction on the conductivity of Nafion/phosphotungstic acid composite membranes. *Journal of Membrane* Science 266: 110-114.
- [5] Mahreni, A., Mohamad, A.B., Kadhum A.A.H., W.R.W. Daud., S.E. Iyuke. 2009. Nafion/silicon oxide/phosphotungstic acid nanocomposite membrane with enhanced proton conductivity. Journal of Membrane Science. 327: 32–40.
- [6] Baschuk, J.J., Li X. 2000. Modelling of polymer electrolyte membrane fuel cells with variable degree of water flooding. Journal of Power Sources 86:181.
- [7] Sancho, T., Soler, J., Pina, M.P. 2007. Conductivity in zeolite-polymer composite membranes for PEMFCs. Journal of Power Sources 169: 92.
- [8] Jang, W., Choi, S., Lee, S., Shul, Y., Han, H. 2007. Characterizations and stability of polyimideephosphotungstic acid composite electrolyte membranes for fuel cell, Polym. Degrad. Stab. 92: 1289.