

## ABSTRACT

PT. Freeport Indonesia is a copper and gold mining company. Grasberg Block Cave (GBC) is one of the underground mine sites located at PT. Freeport Indonesia. The mining method in underground mines Grasberg Block Cave uses the Caving method.

BC-613 Tail Access and BC-612 Transfer Access are the locations at GBC that use the blasting method for rock excavation. The location is in the same lithology (diorite rock) with an average density of  $2.7 \text{ ton / m}^3$  and the planned opening hole size of  $5.5 \text{ m} \times 5.5 \text{ m}$ . PT. Freeport Indonesia uses the same blasting geometry and support geometry for this location.

Overbreak often occurs at this location. The cause of overbreak is expected due to generalization of blasting geometry used and differences in the condition of the rock mass (rock mass rating). Overbreak incurs additional costs due to the addition of ground material support to be installed. Generalization of support geometry also potentially reduces the value of the safety buffer even though the number of supports that are installed have been added since the overbreak.

The calculation is done to determine the effect of the RMR to damage radius, getting constant formulations of rocks against RMR, a large increase in costs due to overbreak, and the formulation of support space.

Based on this research, it is known that the reduction of RMR value will increase the damage radius, obtained the formula for determining the value of burden correction =  $(68.585 - \text{RMR}) / 0.5904$ , the formulation of support space for primary support =  $-0.3573 \times (\% \text{ Overbreak}) + 1,1904$ , the formulation of support space for secondary support (overbreak more than 28,85%) =  $-0.3867 \times (\% \text{ Overbreak}) + 1,3017$ , the actual additional costs because of overbreak of US\$ 5.44/tonnes, and the recommended additional costs due to overbreak to maintain the value of the safety factor of the support of US\$ 9.965/tonnes.

Keyword : Blast Design, Overbreak, Support Design, Cost